

Product Data Sheet 4418 HHI-231

ebmpapst

The engineer's choice



4418 HHI-231

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1 General

Fan type	Fan	
Rotating direction looking at rotor	Clockwise	
Airflow direction	Air outlet over struts	
Bearing system	Ball bearing	
Mounting position - shaft	Any	

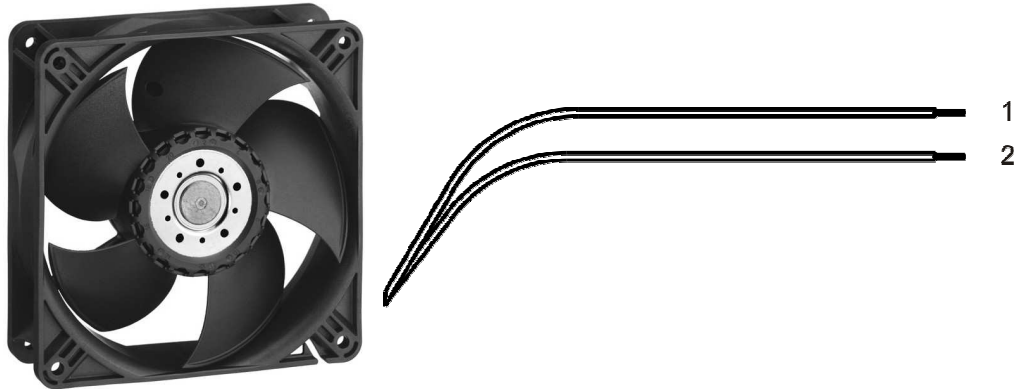
2 Mechanics

2.1 General

Width	119,0 mm	
Height	119,0 mm	
Depth	38,0 mm	
Mass	0,270 kg	
Housing material	Plastic	
Impeller material	Plastic	
Max. torque when mounted across both mounting flanges Screw size	Wire outlet corner: 80 Ncm Remaining corners: 80 Ncm ISO 4762 - M4 degreased, without an additional brace and without washer	

2.2 Connections

Electrical connection	Wires	
Lead wire length	L = 310 mm	
Tolerance	+/- 10,0 mm	



Wire	Color	Operation	Wire size	Insulation diameter
1	red	+ UB	AWG 24	1,1 mm
2	blue	- GND	AWG 24	1,1 mm

The auxiliaries shown on the schematic diagram (which are required for the intended use) are not part of our delivery.

3 Operating Data

3.1 Electrical Interface - Input

Control input	Internal Temperature Sensor
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Features

<p>Characteristics</p>	<table border="1"> <caption>Graph Data: Fan Speed vs Ambient Temperature</caption> <thead> <tr> <th>Ambient Temperature [°C]</th> <th>Fan Speed [1/min]</th> </tr> </thead> <tbody> <tr><td>0</td><td>0</td></tr> <tr><td>10</td><td>0</td></tr> <tr><td>20</td><td>0</td></tr> <tr><td>22</td><td>~800</td></tr> <tr><td>25</td><td>~800</td></tr> <tr><td>30</td><td>~2000</td></tr> <tr><td>40</td><td>~4000</td></tr> <tr><td>45</td><td>5000</td></tr> <tr><td>50</td><td>5000</td></tr> <tr><td>60</td><td>5000</td></tr> <tr><td>70</td><td>5000</td></tr> </tbody> </table>	Ambient Temperature [°C]	Fan Speed [1/min]	0	0	10	0	20	0	22	~800	25	~800	30	~2000	40	~4000	45	5000	50	5000	60	5000	70	5000
Ambient Temperature [°C]	Fan Speed [1/min]																								
0	0																								
10	0																								
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22	~800																								
25	~800																								
30	~2000																								
40	~4000																								
45	5000																								
50	5000																								
60	5000																								
70	5000																								
<p>Schematics</p>	<p>Lüfter / Fan</p> <p>Kunde / Customer</p> <p>+ UB</p> <p>+ Interne Ref. / + Internal ref.</p> <p>Eingang / Input</p> <p>NTC</p> <p>- GND</p>																								

3.2 Electrical Operating Data

Measurement conditions:

Normal air density = 1,2 kg/m³; Temperature 23°C +/- 3°C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

$\Delta p = 0$: corresp. to free air flow (see chapter aerodynamics)
 I: corresp. to arithm. mean current value

Name		Condition			
TU 0001		TU: $\geq 45\text{ }^{\circ}\text{C}$			
NTC 0001					
Features	Condition	Symbol	Values		
Voltage range		U	36,0 V		60,0 V
Nominal voltage		U_N		48,0 V	
Power consumption	$\Delta p = 0$	P	6,5 W +/- 17,5 %	13,0 W +/- 25,0 %	13,5 W +/- 25,0 %
Tolerance	TU / NTC 0010				
Current consumption	$\Delta p = 0$	I	180 mA +/- 17,5 %	270 mA +/- 25,0 %	225 mA +/- 25,0 %
Tolerance	TU / NTC 0010				
Speed	$\Delta p = 0$	n	4.120 1/min +/- 12,5 %	5.000 1/min +/- 6 %	5.000 1/min +/- 6 %
Tolerance	TU / NTC 0010				
Starting current consumption				< 2.800 mA	

3.3 Electrical Features

Electronic function	Speed-Controlled	
Reversed polarity protection	Rectifying diode	
Max. residual current at U_N	$I_F \leq 1 \text{ mA}$	
Locked rotor protection	Auto restart	
Locked rotor current at U_N	I_{block} approx. 2.650 mA	
Clock signal at locked rotor	t_3 / t_4 typical: 0,25 s / 10 s	

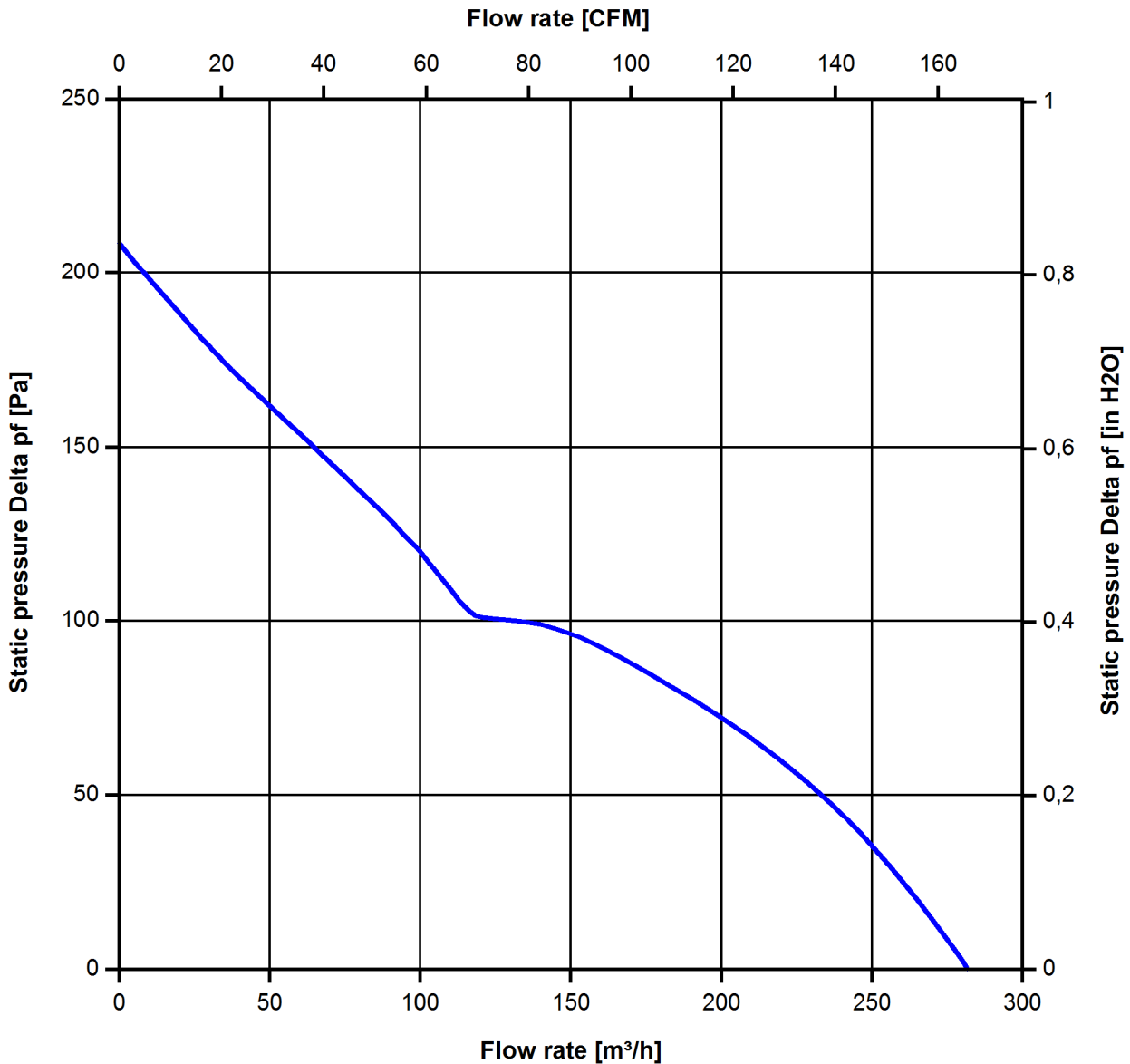
3.4 Aerodynamics

Measurement conditions: Measured with a double chamber intake rig acc. to DIN EN ISO 5801.
 Normal air density = 1,2 kg/m³; Temperature 23°C +/- 3°C;
 In the intake and outlet area should not be any solid obstruction within 0,5 m. Motor shaft horizontal.
 The information is only valid under the specified test conditions and may be changed by the installation conditions. If there are deviations from the standard test conditions, the characteristic values must be checked under the installed conditions.

a.) Operation condition:

5.000 1/min at free air flow	TU >= 45 °C		
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Max. free-air flow ($\Delta p = 0 / \dot{V} = \max.$)	280,0 m ³ /h	
Max. static pressure ($\Delta p = \max. / \dot{V} = 0$)	208 Pa	



3.5 Sound Data

Measurement conditions: Sound pressure level: 1 meter distance between microphone and the air intake.
 Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)
 Measured in a semianchoic chamber with a background noise level of $L_p(A) < 5 \text{ dB(A)}$
 For further measurement conditions see chapter aerodynamics.

a.) Operation condition:

5.000 1/min at free air flow	TU $\geq 45 \text{ }^\circ\text{C}$		
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Optimal operating point	170,0 m ³ /h @ 81 Pa	
Sound power level at the optimal operating point	6,4 bel(A)	
Sound pressure level at free air flow, measured in rubber bands	55,0 dB(A)	

4 Environment

4.1 General

Min. permitted ambient temperature TU min.	-20 °C	
Max. permitted ambient temperature TU max.	70 °C	
Min. permitted storage temperature TL min.	-40 °C	
Max. permitted storage temperature TL max.	80 °C	

4.2 Climatic Requirements

Humidity requirements	humid heat, constant; according to DIN EN 60068-2-78, 14 days	
Water exposure	None	
Dust requirements	None	
Salt fog requirements	None	

Permitted application area:

The product is intended for use in sheltered rooms with controlled temperature and controlled humidity. Directly exposure to water must be avoided.

Pollution degree 1 (according DIN EN 60664-1)

There is either no pollution or it occurs only dry, non-conductive pollution. The pollution has no negative impact. Please require severity levels and specification parameters from the responsible development departments.

5 Safety

5.1 Electrical Safety

Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700) A.) Type test Measuring conditions: After 48h of storage at 95% R.H. and 25°C. No arcing or breakdown is allowed! All connections together to ground.	500 VAC / 1 Min.	
B.) Routine test Measuring conditions: At indoor climate. No arcing or breakdown is allowed! All connections together to ground.	850 VDC / 1 Sec.	
Isolation resistance Measuring conditions: After 48h of storage at 95% R.H. and 25°C measured with U=500 VDC for 1 min.	RI > 10 MOhm	
Clearance / creepage distance	1,0 mm / 1,5 mm	
Protection class	III	

5.2 Approval Tests

CE	EC Declaration of Conformity	Yes
EAC	Eurasian Conformity	Yes
UL	Underwriters Laboratories	Yes / UL507, Electric Fans
VDE	Association for Electrical, Electronic and Information Technologies	Yes / Approval acc. to EN 60950 (VDE 0805) - Information technology equipment
CSA	Canadian Standards Association	Yes / C22.2 No. 113 Fans and Ventilators
CCC	China Compulsory Certification	Yes / GB 12350 Safety Requirements for small Power Motors

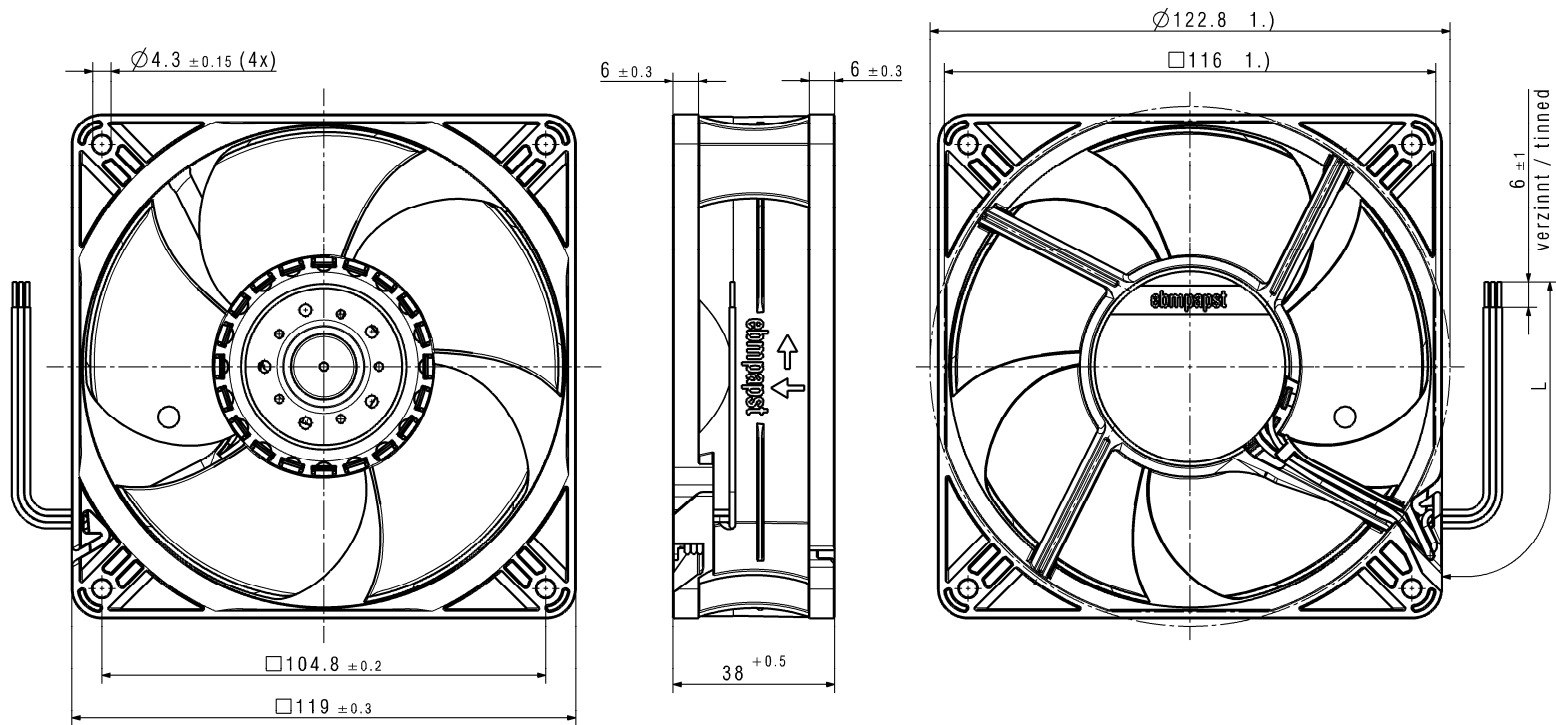
6 Reliability

6.1 General

Life expectancy L10 at TU = 40 °C	50.000 h	
Life expectancy L10 at TU max.	25.000 h	
Life expectancy L10 acc. to IPC 9591 at TU = 40 °C	85.000 h	

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Schutzmerkmal nach DIN ISO 10161 hinsichtlich
 Fehler in Produktionsnotizen DIN ISO 10161



Zeichnung entspricht 3D-Modell:
 Drawing is equivalent to 3D-Model:
 9293510500_CPA_000_A

- 1.) Maße fuer Montageausschnitt
 - max. Anziehdrehmoment = 0.8Nm
 - Axialspiel: mit Feder spielfrei verspannt
 - Anzahl und Länge der Litzen siehe BV- Bl. 1
- 1.) measures for mounting cut-out
 - max. tightening torque = 0.8Nm
 - without axial clearance by a pre-loaded spring
 - length and number of wires see design specification page 1

SAP-Status/State	Änd.-Nr./ Change-No.	CATIA-System-Version/ CATIA-System-Version	CAD-Umgebung/ CAD-Environment	Werkstoff / Material:	Volumen / Volume (cm³):
Datum Name				Gewicht / Mass (grams):	
				Artikel / title:	
Tolerierung / Tolerances:				Zug.-Nr. / Drawing No:	
Allgemeintoleranzen / Gen. Tolerances:				Ers.f. Zugs. / Replaces:	
				Dokumenttyp / Type of Document	Teil/Dokument (Blatt/Page)
				Index / Index	Format / Size: Maßstab/Scale 2:1
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